

Staples, ClipPlate 0, ClipPlate 11 & OgeeBoard

Anhydrite/ Gypsum Based Screeds – Cement Based Products

Tilemaster Adhesives Specification

INTRODUCTION

This specification has been compiled to assist in your project when installing floor finishes onto Omnie Staples, ClipPlate 0, ClipPlate 11 or OgeeBoard systems. Prior to commencing works, and once the Omnie Staples, ClipPlate 0, ClipPlate 11 or OgeeBoard and heating pipes have been installed, the underfloor heating pipes must be hydraulically pressure tested, checked for leaks and left on pressure of 6Bar while the screed is being laid/ poured.

SCREED PREPARATION

Screeds often dry with laitance on the surface. The laitance must be removed before tiling or levelling commences by mechanically sanding and/or abrading the surface of the screed. Once the laitance has been removed, the screed should be vacuumed to remove all loose dust, dirt and contaminants and then moisture tested.

The underfloor heating system must be commissioned prior to the installation of decorative floor finishes. The system must also be commissioned prior to tiling, however if this is unachievable, Tilemaster Anti-Fracture Mat must be installed prior to tiling.

MOISTURE TESTING

Screeds must be confirmed dry via consistent moisture readings across the whole floor. The residual moisture content of the screed must be less than 0.5%, alternatively the relative humidity must be 75% RH or below. If there is no constructional DPM installed within the subfloor, Tilemaster Fast One Coat DPM must be applied to the surface prior to works continuing.

For further information regarding Tilemaster Fast One Coat DPM, moisture contents within screeds, moisture readings or using Tilemaster Fast One Coat DPM as part of a fast track system please contact the Tilemaster Technical Department on 01772 456831 who will be happy to help.

DECORATIVE FLOOR FINISHES

Advice should be sought from the supplier of the decorative floor covering as to the best adhesive for use with their product onto the chosen screed.

Tilemaster Adhesives offer a range of self-smoothing compounds suitable for use under decorative floor finishes. For further information please contact the Tilemaster Adhesives Technical Team.

PRIMING

The screed must be primed with Tilemaster Primeplus prior to the application of Tilemaster Setaflex. Dilute Tilemaster Primeplus at a ratio of 3:1 (3 parts water to 1 part Tilemaster Primeplus) and apply one thin coat. Allow the primer to dry before applying a second, neat coat of Tilemaster Primeplus and allow to dry prior to tiling with Tilemaster Setaflex. Priming is very important as this will help stabilize the porosity of the substrate, improve the bond strength of the tile adhesive or levelling compound and offer a barrier between the anhydrite screed and cement based tile adhesive.

TILEMASTER ANTI-FRACTURE MAT

If natural stone tiles are being installed or the heating system has not yet been commissioned after the screed has been installed, Tilemaster Anti-Fracture Mat must be applied to the surface. Tilemaster Setaflex adhesive must be used for fixing Tilemaster Anti-Fracture Mat to the surface of the screed. Tilemaster Anti-Fracture Mat must be fixed as follows:

1. Apply a thin bed of Tilemaster Setaflex adhesive to the substrate using a 3mm x 3mm or 4mm x 4mm notched trowel.
2. Roll out the Tilemaster Anti-Fracture Mat (grey side down) into the freshly trowelled adhesive, within the adhesives open time. If the adhesive has started to skin over or set, this adhesive must be removed and a fresh layer applied.
3. Care must be taken to ensure that the Tilemaster Anti-Fracture Mat is fully compressed into the bed of adhesive leaving no air voids. This can be achieved by pressing down and smoothing out the mat with the use of the flat edge of a trowel or a suitable float or roller.
4. When applying rolls of Tilemaster Anti-Fracture Mat side by side, ensure the separate mats are butt jointed at the edges but not overlapping. Remove any excess adhesive that has been squeezed through.
5. Tiling can commence immediately after Tilemaster Anti-Fracture Mat has been applied. Take care not to catch and/or de-bond the Tilemaster Anti-Fracture Mat when applying the layer of Tilemaster Setaflex to fix the tiles.



PLEASE NOTE

- Tilemaster Anti-Fracture Mat is not suitable for bridging movement joints. These must be adopted in the top covering, corresponding with the joints in the substrate;
- Tilemaster Anti-Fracture Mat is not suitable for exterior use or in areas subject to constant immersion;
- Tilemaster Anti-Fracture Mat is not designed to absorb deflection (vertical movement) from substrates.

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TILING

Tilemaster Setaflex must be used for fixing the tiles. A white adhesive must be used when grouting with a light coloured grout. Tilemaster Setaflex is available in Standard, Semi-Rapid & Rapid setting options dependent on the working time required during installation.

Only mix small quantities at a time until you have become accustomed to the setting nature of Tilemaster Setaflex. Always mix powder to water and mix to a smooth, lump free consistency. As an approximate guide for powder to water ratio, 20kg of powder requires approximately 4.4 – 4.6 litres of water. Never add water after initial mixing, as this will impair the strength of the adhesive. Product that has started to set must be discarded.

On a flat, even substrate where dry conditions exist, apply adhesive to substrate as a thin floated coat at a uniform thickness of 3mm – 6mm and then comb out using a suitable notched trowel. Each tile must also be “back buttered” with a thin 1 – 2mm layer of adhesive immediately prior to placing tiles into the ribbed bed of adhesive.

Bed tiles into adhesive using a twisting action ensuring full coverage of adhesive between tile and substrate. Regular checks should be carried out to ensure that there are no hollow pockets or voids beneath the tile. Ensure the adhesive is still moist and there is full coverage when tiles are pressed into place with a twist action.

Clean surplus adhesive from the tiles and joints as soon as possible as set adhesive will prove very difficult to remove later. Clean tools immediately after use with clean water.

GROUTING

Tilemaster Grout 3000 must be used for grouting the tiles. Do not start grouting until the adhesive has set. This time can vary depending on temperature and site conditions. In ideal conditions, grouting can begin after 3 hours with Tilemaster Rapid Setaflex, 6 hours with Setaflex Semi-Rapid and 24 hours with Standard Set Setaflex.

Tilemaster Grout 3000 should be mixed with a low speed mechanical mixer to ensure that all ingredients are fully dispersed. Add Tilemaster Grout 3000 to clean water and mix thoroughly until a smooth, creamy, lump free consistency is achieved. After initial mixing allow Tilemaster Grout 3000 to stand for 2 – 3 minutes and briefly re-mix before applying. More powder can be added at this stage if required. As an approximate guide for mixing Tilemaster Grout 3000, 5kg of grout should be mixed with 1.3 litres of water.

Once mixed Tilemaster Grout 3000 will remain workable for approximately 30 – 45 minutes at 20°C, however, this time will be extended by lower temperatures and shortened by higher temperatures. Do not add water after initial mixing as this will cause weakening of the grout and also lead to shrinkage and potential discolouration of the final grout colour.

Using a rubber squeegee or a rubber float, work the mixed Tilemaster Grout 3000 thoroughly into the joints ensuring that the joints are completely filled and void free. Excess grout should be removed as the work proceeds by moving the rubber squeegee/ float diagonally across the tiles to prevent removal of the grout from the filled joints.

Any grout residue left on the surface of the tiles can be removed by wiping off with a damp cloth or sponge once the grout has started to stiffen in the joints. Any dry film can be removed by polishing off with a clean, dry cloth once the grout has hardened within the joints.

NB: When grouting using a coloured joint grout, the following instructions will help achieve a uniform finished colour:

- Do not use bags of grout from different batches on the same grout job.
- Batch numbers are clearly displayed on Tilemaster Grout 3000 packaging.
- Never mix the grout with more water than recommended on the packaging as this could lead to the grout drying patchy.
- When removing the excess grout from the tiles, allow the grout to have stiffened in the joints.
- When removing the excess grout from the tiles, use as little water as possible to “wash off” the tiles.

All material used during the application of Tilemaster Grout 3000, such as tools and cloths/sponges must be clean and free of contaminants likely to cause staining/discolouration of the finished grout.

GENERAL

Tilemaster Adhesives products must always be applied in accordance with the relevant technical data sheet. The information supplied in this specification is given on results obtained from long experience and extensive field and laboratory testing and is given in good faith. It is to the best of our knowledge true and accurate; however, it may contain information which is inappropriate under certain conditions of use. The company cannot accept responsibility for any loss or damage due to inappropriate use or the possibility of variations of working conditions and of workmanship outside of our control. Nothing herein is to be construed as a warranty or representation. Users should undertake their own tests to determine the applicability of the products for their own particular use. These specifications are guidelines only and reference should be made to the relevant British Standard prior to commencement of works.

For further information contact Tilemaster Adhesives Technical Department on: 01772 456831 or email: technical@tilemasteradhesives.co.uk

TEMPERATURE

Tilemaster Adhesives products must not be applied when the material, substrate or ambient temperature is below 5°C. Doing so will significantly affect the setting times, the performance and future integrity of the products. At temperatures in excess of 30°C it is likely that setting times will be accelerated to such a level that the material becomes difficult to use.

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EXPANSION JOINTS

These must be incorporated into the tiling installation as stated in BS5385. BS 5385-4 advises that stresses may develop within the tiling system as a result of movements due to such factors as drying shrinkage and moisture movements in the background and thermal and moisture changes in the tiling. These stresses, if not properly controlled, can be sufficient to cause loss of adhesion and bulging or cracking of the tiling, sometimes with dramatic effect.

There are two basic types of movement joints in floors: structural: and non-structural joints. A structural joint passes through the tile, screed and floor slab. A non-structural joint passes through the tile and screed only and does not penetrate the floor slab.

Structural joints in the screed and tiles should always align with the joints in the floor slab. The joints need to be of sufficient width to allow the sealant to accommodate the expected movement. The need for non-structural joints around the extreme edges of the floor will depend upon the dimensions of the floor, the screed or the bedding system and the tile type.

The need for non-structural joints around the extreme edges of the floor and others dividing the floors into bays will depend upon the floor dimensions, the screed, or the bedding system and the tile type. Where perimeter joints are required (not more than 2 metres between retaining structures) they should also be provided around features such as columns, steps, etc. Where possible intermediate joints should be located at points of high stress in the concrete base, such as over supporting beams.

Flexible joints should be inserted:

- a) Over supporting walls and beams at intermediate positions to accommodate deflection of the base and movements in the flooring;
- b) At floor perimeters and to divide the floor into bays of size not greater than 10m by 10m. Wherever possible they should coincide with structural features e.g. columns and door openings, or they can be planned to provide a decorative paneled effect.

NB: Where the substrate includes an underfloor heated system, the floor should be divided into bays not greater than 40 square metres with intermediate joints not greater than 8 linear metres.

- c) Where tiling is continuous across junctions of different background materials e.g. from screed to timber flooring 6mm Perimeter movement joints should be inserted where the tiling abuts restraining surfaces such as perimeter walls, columns, curbs, steps and plant fixed to the base.

In floors with dimensions of 2m or less between restraining surfaces, perimeter joints are not necessary unless the conditions that can generate stresses are likely to be extreme, for example, violent temperature changes or prolonged immersion in liquid.

TURNING ON THE UFH SYSTEM

Once tiling and grouting has been completed, allow 7 days before turning on the underfloor heating system. When turning on the heating, start at the lowest temperature possible and then gradually increase the temperature of the system by no more than 2°C per day until the required temperature is achieved.

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PRODUCT SUMMARY

Tilemaster Product available from OMNIE	Size	Approximate coverage
Setaflex Adhesive Standard - Grey	20kg bag	5m ² / 20kg bag (based on 6mm bed compressing to 3mm)
Setaflex Adhesive Standard - White	20kg bag	5m ² / 20kg bag (based on 6mm bed compressing to 3mm)
Primeplus - SBR Primer	1L or 5L	50m ² /Litre based on 3:1 mix
Anti - Fracture Mat	20 x 1m roll	20m ² (0.85mm thick)
Large Mixing Bucket	21 Litre	-

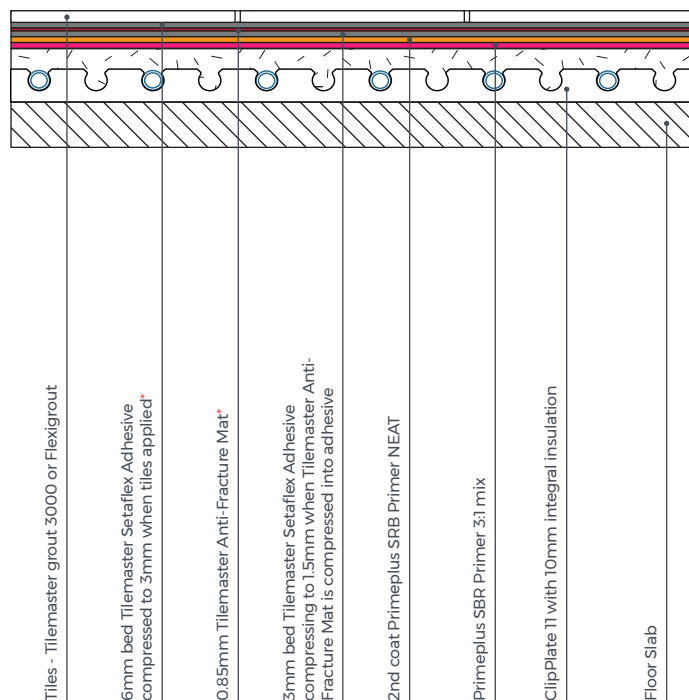
All coverage information is approximate and does not include wastage or allowance for uneven floors/ surfaces.
The onus for quantity required is the responsibility of the purchaser.

Staples, ClipPlate 0, ClipPlate T1 & OgeeBoard

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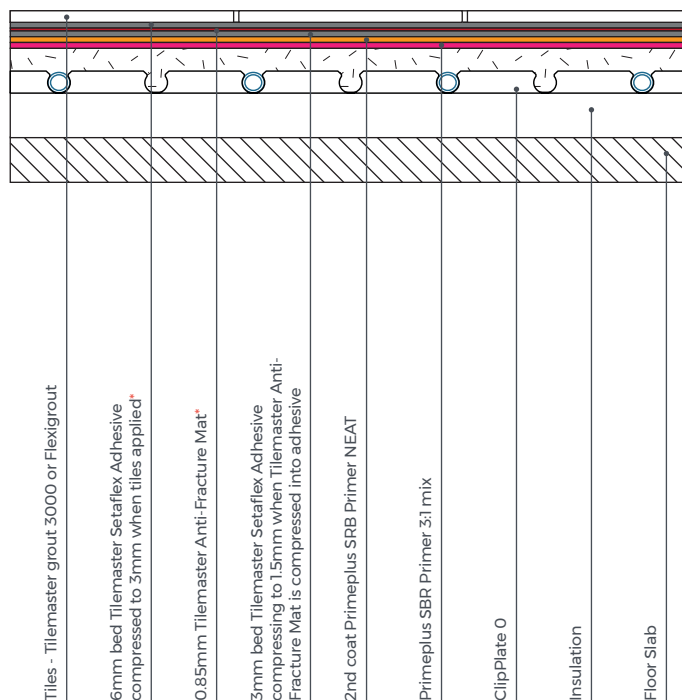
PRODUCT ILLUSTRATIONS

ClipPlate T1



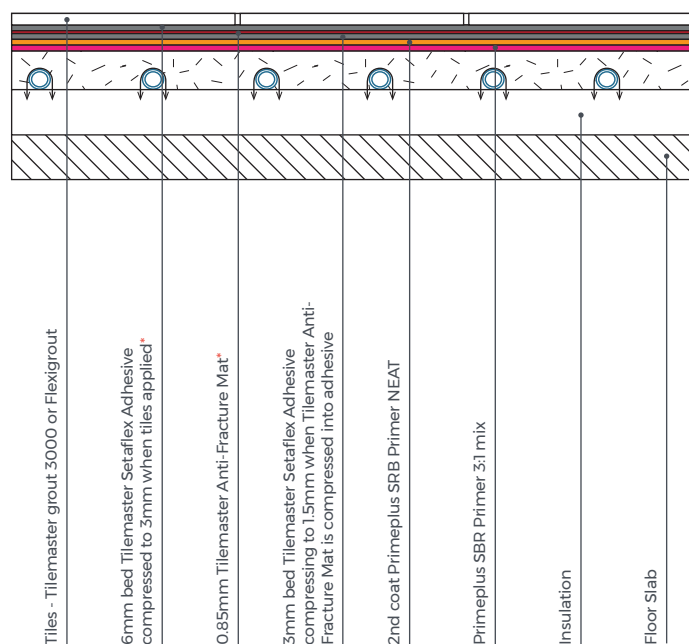
*Include these layers if using natural stone or if the heating system has not been commissioned after the screed has been installed. For decorative floor finishes over screeded floors seek advice from supplier.

ClipPlate 0



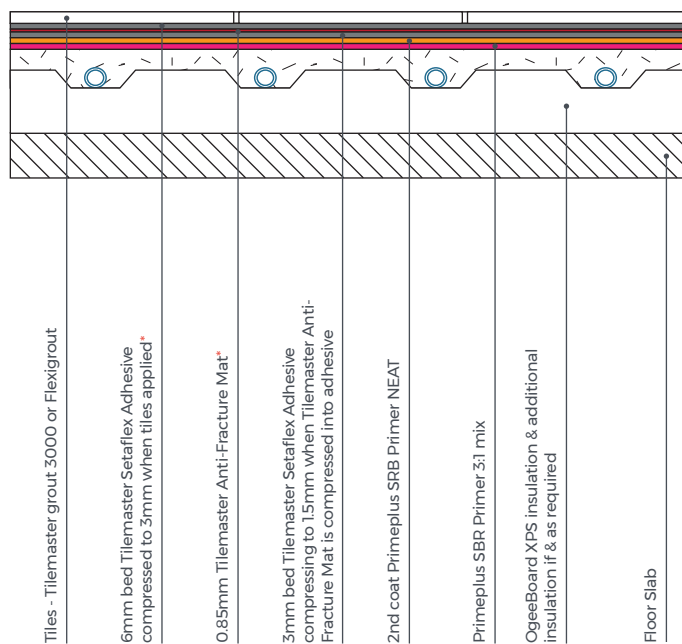
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Staples



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OgeeBoard



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